

SEAT BELT

SEAT BELT

SEAT BELT REMOVAL/INSTALLATION

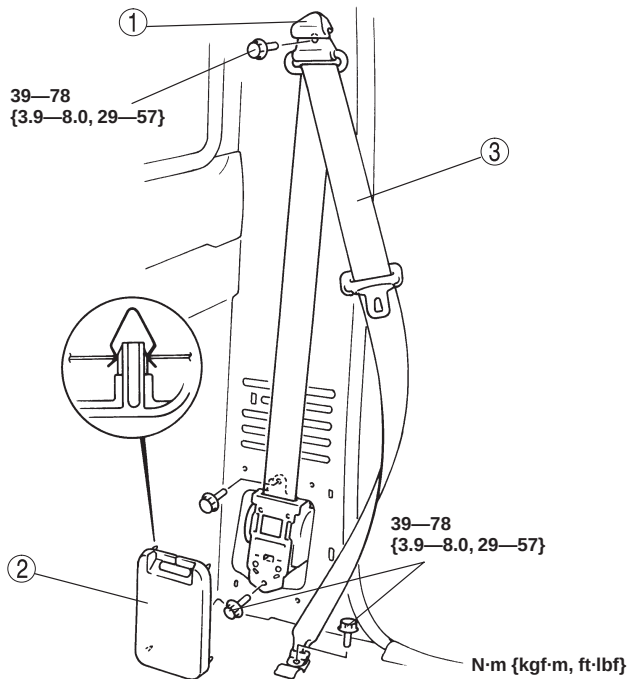
Caution

- The ELR has a spring that will unwind if the retractor's cover is removed. The spring cannot be rewound by hand. If this occurs, the ELR will not work properly. Therefore, do not disassemble the retractor.

Regular Cab

Driver's side and passenger's side

- Remove the B-pillar trim if equipped with a B-pillar trim. (Refer to TRIM, B-PILLAR TRIM REMOVAL/INSTALLATION, Regular Cab.)
- Remove in the order indicated in the table.
- Install in the reverse order of removal.

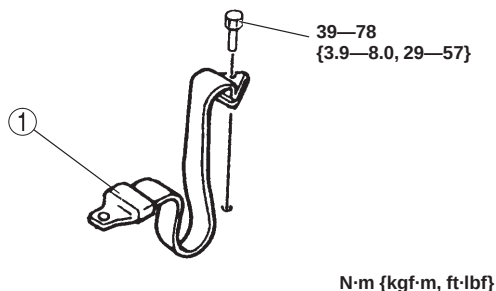


1	Anchor cover
2	Retractor cover (if equipped)
3	Seat belt

Except driver's side and passenger's side

Except Europe and UK

- Remove as indicated in the table.
- Install in the reverse order of removal.

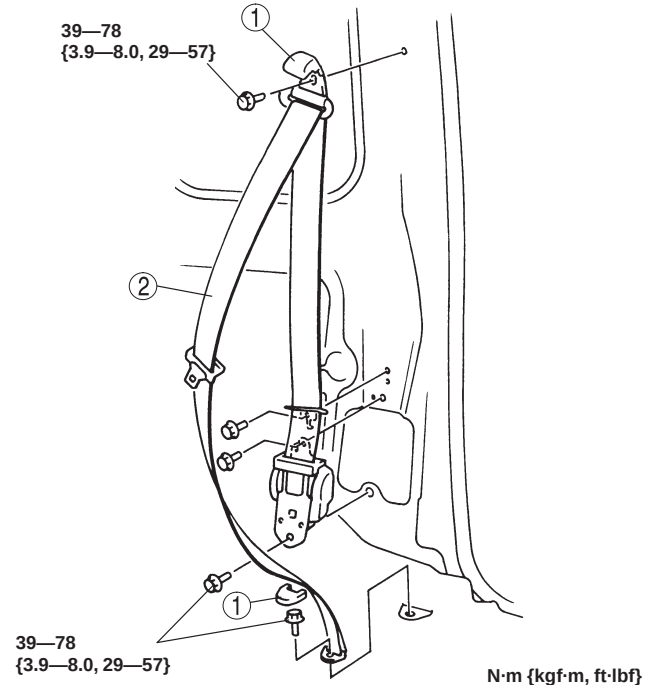


1	Seat belt
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Stretch Cab

Front

- Remove the quarter lower trim. (Refer to TRIM, QUARTER LOWER TRIM REMOVAL/INSTALLATION.)
- Remove in the order indicated in the table.
- Install in the reverse order of removal.

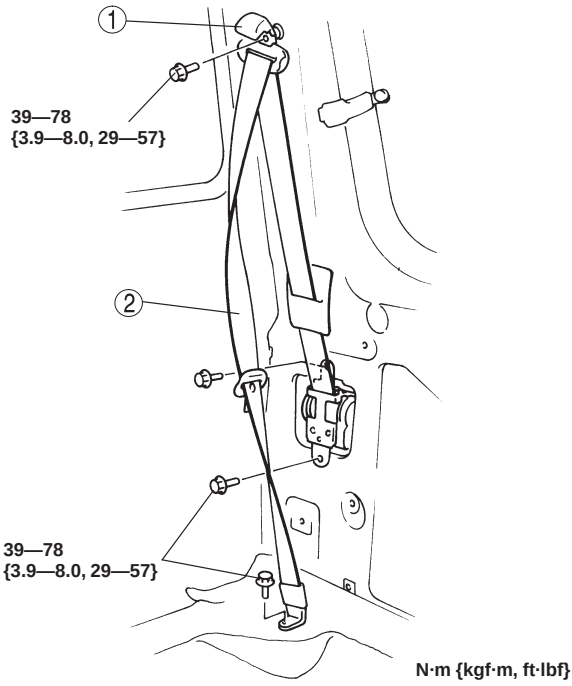


1	Anchor cover
2	Seat belt

Rear

- Remove the quarter lower trim. (Refer to TRIM, QUARTER LOWER TRIM REMOVAL/INSTALLATION.)
- Remove in the order indicated in the table.
- Install in the reverse order of removal.

SEAT BELT

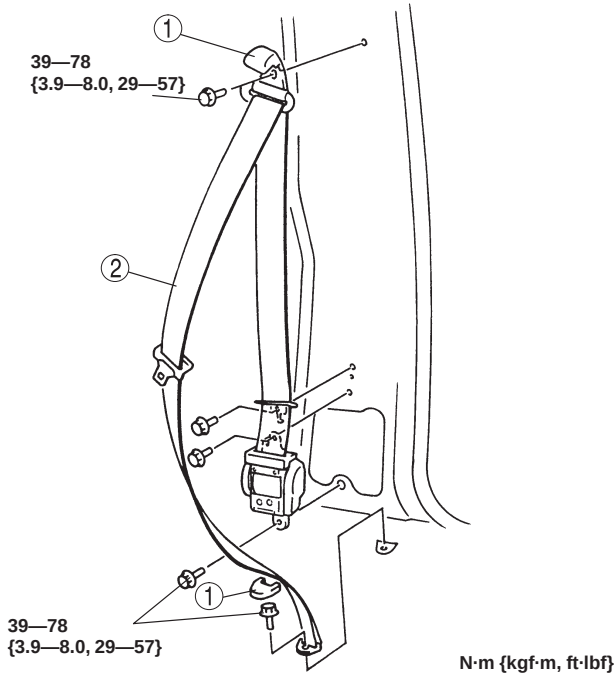


1	Anchor cover
2	Seat belt

Double Cab

Front

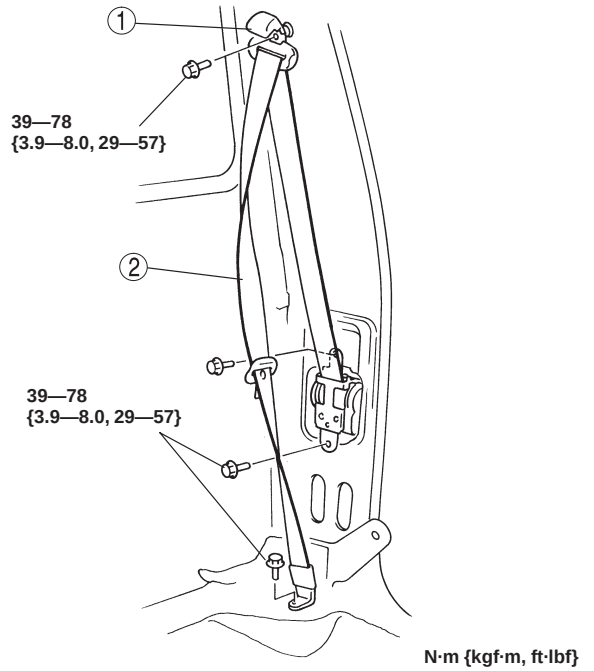
1. Remove the B-pillar lower trim. (Refer to TRIM, B-PILLAR LOWER TRIM REMOVAL/INSTALLATION, Double Cab.)
2. Remove in the order indicated in the table.
3. Install in the reverse order of removal.



1	Anchor cover
2	Seat belt

Rear

1. Remove the C-pillar trim. (Refer to TRIM, C-PILLAR TRIM REMOVAL/INSTALLATION.)
2. Remove in the order indicated in the table.
3. Install in the reverse order of removal.

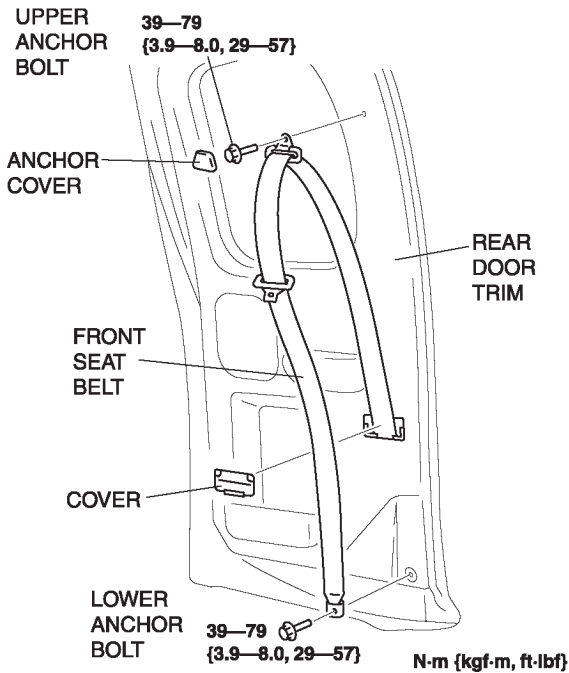


1	Anchor cover
2	Seat belt

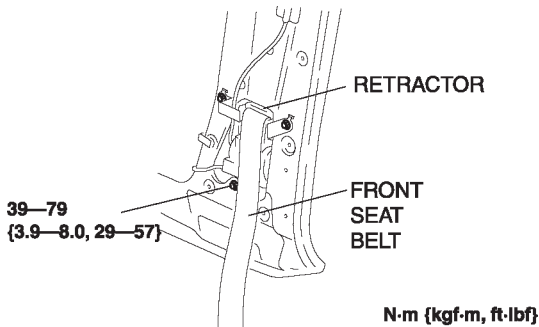
SEAT BELT

FRONT SEAT BELT REMOVAL/INSTALLATION (STRETCH CAB – 4 DOOR)

1. Remove the cover.
2. Remove the lower anchor bolt.
3. Remove the anchor cover.
4. Remove the upper anchor bolt.
5. Rear access panel trim. (See REAR ACCESS PANEL TRIM REMOVAL/INSTALLATION.)
6. Remove the front seat belt through the seat belt hole.
7. Remove the bolts from the retractor.



8. Remove the retractor.



9. Install in the reverse order of removal.

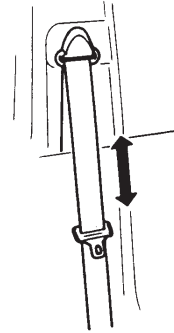
SEAT BELT INSPECTION

Belt

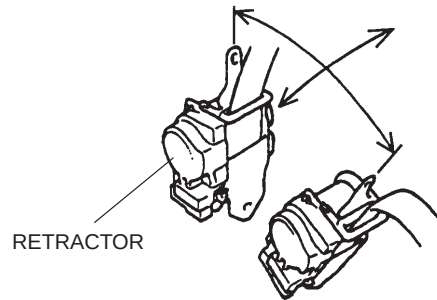
1. Inspect the webbing for scars, tears, and wear.
2. Inspect the fitting for deformation or damage.
3. If a problem is found, replace the seat belt.

ELR

1. Verify that the belt can be pulled out smoothly, and that it moves smoothly when worn.
2. Verify that the retractor locks when the belt is quickly pulled.



3. Remove the retractor.
4. Make sure that the seat belt does not lock when the retractor is tilted slowly up to **15°** from the mounted position. Make sure that the seat belt locks when the retractor is tilted **40° or more**.



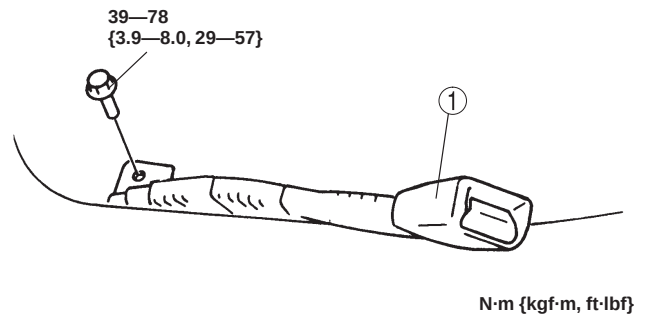
5. If any of the above-mentioned steps are not as specified, replace the seat belt.

BUCKLE REMOVAL/INSTALLATION

Bench Seat

Driver's side and passenger's side

1. Disconnect the negative battery cable.
2. Remove as indicated in the table.
3. Install in the reverse order of removal.

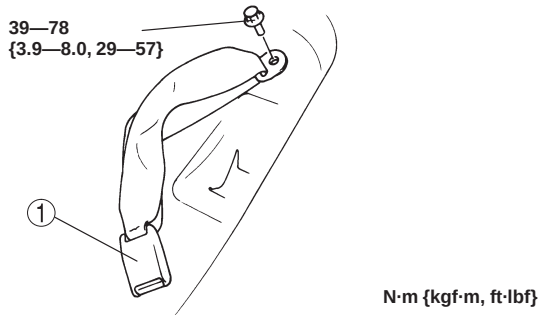


1	Buckle
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SEAT BELT

Except driver's side and passenger's side Except Europe and UK

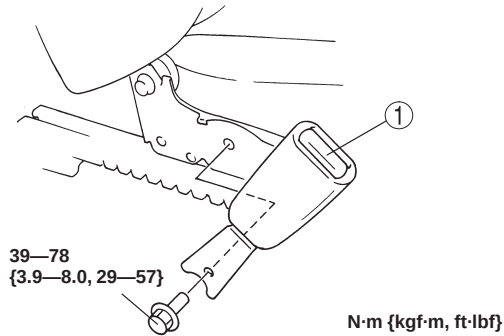
1. Remove as indicated in the table.
2. Install in the reverse order of removal.



1	Buckle
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Bucket Seat Front

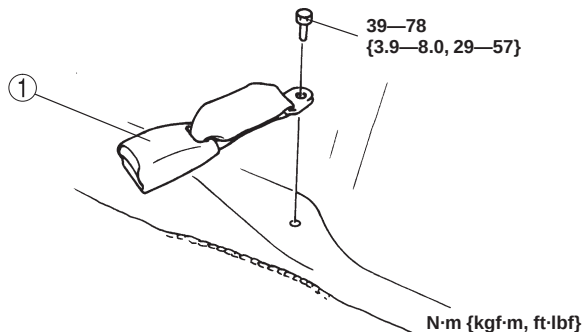
1. Disconnect the negative battery cable.
2. Remove the side cover. (Refer to SEAT, FRONT SEAT DISASSEMBLY/ASSEMBLY, Bucket Seat.)
3. Remove as indicated in the table.
4. Install in the reverse order of removal.



1	Front buckle
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Stretch Cab Rear

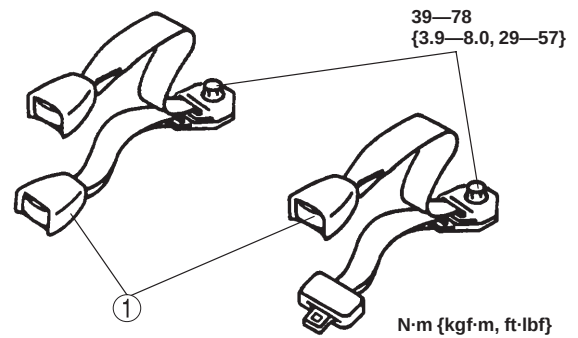
1. Remove as indicated in the table.
2. Install in the reverse order of removal.



1	Rear buckle
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Double Cab Rear

1. Remove the seat cushion. (Refer to SEAT, REAR SEAT REMOVAL/INSTALLATION, Double Cab.)
2. Remove as indicated in the table.
3. Install in the reverse order of removal.



1	Rear buckle
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